

ASPECTS OF METALLIC BIOMATERIALS DEGRADATION IN VARIOUS SIMULATED BIOLOGICAL FLUIDS

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INTRODUCTION: Corrosion [1-2] of implant materials is an important aspect of biocompatibility and only the noblest metals (gold and platinum group metals) or the most passive (titanium or chromium) metals have corrosion rates within apparently acceptable levels.

The metallic biomaterials behaviour in bioliquids is a function of many parameters, related to surface preparation and environment specific composition, including the special influence of the

chlorine or fluoride anion, [2] or the effect of organic compounds [3]. Taking into account such parameters this paper is an assessment of the behaviour of a range of implant materials, including titanium and titanium alloys and stainless steels

EXPERIMENTAL PART: Specimens were made from Ti, Ti6Al4V and Ti 6Al2,5Fe and stainless steels (V₄AS, V₂AS)

Table 1 Composition of the studied metallic biomaterials

Biomaterials	% Wt.									
	Al	Fe	V	C	O	Cr	Ni	Mo	N	Ti
Ti	0.005	0.095	-	0.04	0.056				0.045	rest
Ti-5Al-4V	4.88	0.021	3.72	0.048	0.175				0.0153	rest
Ti-6Al-4Fe	6.12	3.87	-	0.18	0.26				0.035	rest
Stainless Steel V ₄ AS,		rest		0.03		16.5-18	10.5-13	2-2.5		-
Stainless Steel V ₂ AS		rest		0.03			9-11	-		0.05
Stainless Steel DIN 14571	-	rest		0.08			10.5-13.5	2-3		0.4

All metallic biomaterials were used as cylindrical electrodes. The experiments were performed in Hank, Ringer 1, Ringer 2 solutions with and without lactic acid, artificial saliva. The temperature measurements was 37°C, the usual temperature of the human body. The surface was prepared in 2 different ways [5]. The treatment A was the usual cleaning, including chemically polished in 3% HF+20% HNO₃, and the procedure B was a more carefully one, including ultrasonic treatment.

Composition of the bioliquids are :

Ringer 1: NaCl 8,6 g/l, CaCl₂ 0,33 g/l, KCl 0,3 g/l; pH=7

Ringer 2: NaCl 0.3 g/l, KCl 0.37 g/l, NaHCO₃ 2.44 g/l, MgCl₂ 2.6H₂O 0.203 g/l, MgSO₄ 7H₂O 0.123 g/l,

Na₂HPO₄ 12H₂O 0.07 g/l and NaH₂PO₄ 2H₂O 0.069 g/l. The pH is 7.4.

Hank: NaCl 8g/l, CaCl₂ 0,14 g/l, KCl 0,4 g/l, MgCl₂ 6H₂O 0,1 g/l, Na₂HPO₄ 2H₂O 0,06 g/l; KH₂PO₄ 0,06 g/l, MgSO₄ 7H₂O 0,06 g/l si glucoza 1g/l

Artificial saliva: KCl 1,5g/l; NaHCO₃ 1,5 g/l; NaH₂PO₄ 0,5g/l KSCN 0,5g/l ; lactic acid 0,9g/l

The experiments were performed using following techniques:

Open circuit potential measurement: In open circuit experiments curves potential versus time for a short, medium and long time were obtained and simultaneously the dependence pH-time was recorded.

Linear polarisation test and cyclic polarisation voltametry using VoltaLab21 with VOLTAMASTER electrochemistry software as a procedure of corrosion rate evaluation. (Stern Geary- method)

Cyclic polarisation experiments were performed using PAR 179 with computer interface

Atomic absorption spectrophotometer determinations for ions release identification

Surface analysis type atomic force microscopy with image analysis program for roughness evaluation

A MedCalc program devoted to medical applications was the instrument for the statistical treatment.

RESULTS AND DISCUSSIONS: Variations of open circuit potentials reveal, for all studied implant materials, that these potentials are active at the beginning and tend to a constant level, denoting passive, protective, very stable films for long term exposure, therefore, the implant materials present a long-term stability. In all simulated body solutions, the open circuit

potentials of the studied materials were more electronegative for the initial period of about 12 exposure days, then and after various period of exposure days (depending of the material) became nobler. These values fluctuated from more electronegative value in the order $V_4AS, V_2AS, Ti-6Al-4Fe, Ti-5Al-4V$ and Ti . This trend is the same in all bioliquids as an argument of the idea that alloying is not a corrosion prevention requirement, titanium being more stable than its alloys. Monitoring of open circuit potential and the use of a statistical treatment program allows to

obtain the scatter diagrams. The help of such diagrams is important for the computing of the regression equation and the prognosis of the potential evolution for longer time than the experimental one.

The corrosion rates were obtained by linear polarisation. From table 1, it results that all tested implant materials present a good resistance for the 8000 hours period, confirming their very good stability. for Ti and Ti alloys in body fluids, as well as the good stability for stainless steels in the same conditions.

Table 2 Corrosion rates (mm/yr) of all studied implant materials in bioliquids surface treatment (A)

Biomaterial	Corrosion rates (mm/yr)					
	Ringer 1	Ringer 2	Hank	Lactic acid 10%	Ringer 1 +lactic acid 10%	Ringer 2 +lactic acid 10%
Ti	0,0079	0,0001	0,00035	0,048		0,0000013
Ti-5Al-4V	0,0114	0,000096	0,000095	0,1470		
Ti-6Al-4Fe	0,024	0,00783	0,0174	0.0 156		
V_4AS	0,352	0,289	0,304	-	0,284	0,312
V_2AS	0,387	0,295	0,324	-	0,329	0,315
316L	0,221	0,176	0,195	-	0,198	0,218

According to these corrosion rates the amount of ion release is small in all cases, but being a contamination, the monitoring is an important aspect of the degradation and was performed in all cases. As an example in fig.1 evolution of ion release and regression equations are presented

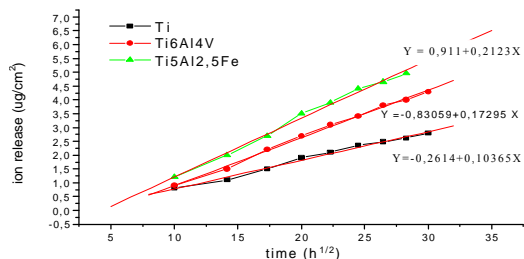


Fig 1. Ion release in Ringer 1.

Polarisation curves and cyclic voltammograms of titanium and $Ti-5Al-4V, Ti-6Al-4Fe$ alloys obtained after various exposure periods [] show that all biomaterials are self passivated and the corrosion process is under anodic control. The passive films formed on the surface are stable.

Ti - alloy with iron and stainless steel voltammograms has revealed pitting attack at a pitting initiation potential around 3 V; the hysteresis curve indicates that the cease pitting potential is in all cases around +1.75 V, a very noble potential which can not be reached in the biological liquids. Therefore, there is no risk of pitting attack for this alloy in extra-cellular fluids. In table 3 a measure of susceptibility to local corrosion the difference between breakdown potential (E_{br}) and the protection potential (E_{pr}) are presented for studied implant materials.

Table 3. Parameters from cyclic anodic polarization (surface treatment A)

Biomaterial	$E_{br} - E_{pr}$ (mV)					
	Ringer 1	Ringer 2	Hank	Saliva	Ringer 1 +lactic acid	Ringer 2 +lactic acid
Ti	-	-	-	130	-	-
Ti-5Al-4V	2654	800	-	415	100	100
Ti-6Al 4Fe	2694	1000	1900	-	1520	700
V_2AS	384	332	370	-	358	340
V_4AS	250	217	352	360	225	308
316 L	232	154	202	373	256	195

Regarding the surface treatment influence to the corrosion susceptibility, as an example, a $Ti-6Al-4Fe$ electrode sample treated in the way A is compared with a similar electrode treated in the way B, when all the other conditions are similar.

As a result, AFM analysis indicates a 281.4006 nm average roughness, which is correlated with a 1000mV value ($E_{br} - E_{pr}$) for $Ti-6Al-4Fe$ electrodes alloy treated with. 3% $HF + 20\% HNO_3$. In the case of second sample of $Ti-6Al-4Fe$

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electrode, treated in the way B, no breakdown was
registered and the average roughness has lower
values (194.71 nm).

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CONCLUSIONS: In vitro, all tested materials
present low corrosion rates which attest their
good (stainless steel) and very good stability (Ti
and Ti alloys), and this stability is related to
environment, and surface treatment and
properties.

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